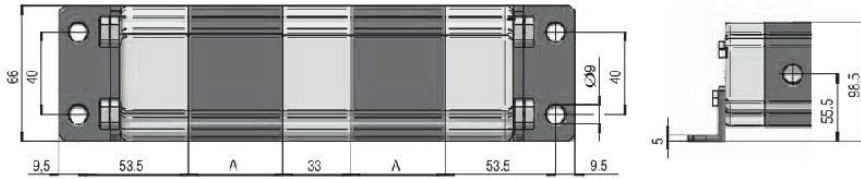
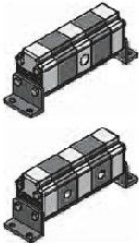


DIVISEURS DE DEBIT A ENGRENAGES
GEAR FLOW DIVIDERS - DIVISORES DE FLUJO DE ENGRANAJES

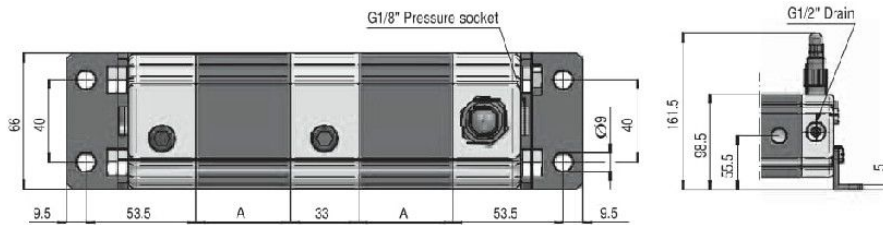
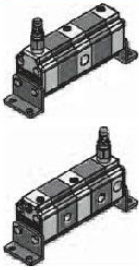
RV1D

DIVISEUR DE DEBIT TYPE STANDARD
GEAR FLOW DIVIDER STANDARD TYPE
DIVISOR DE FLUJO TIPO ESTANDAR



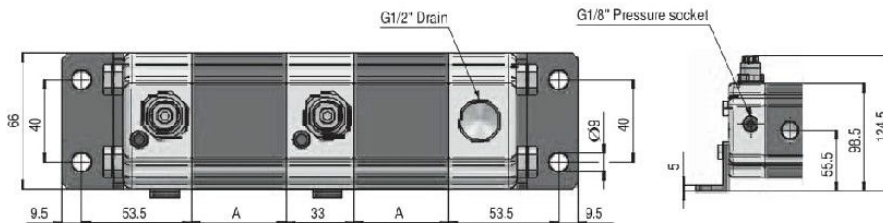
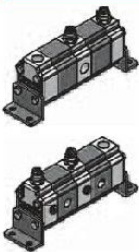
RV1S

DIVISEUR DE DEBIT AVEC LIMITEUR DE PRESSION PAR ENSEMBLE
GEAR FLOW DIVIDER WITH SINGLE RELIEF VALVE
DIVISOR DE FLUJO CON VALVULA LIMITADORA DE PRESSION EN CADA ELEMENTO



RV1V

DIVISEUR DE DEBIT AVEC LIMITEUR DE PRESSION PAR ELEMENT
GEAR FLOW DIVIDER WITH RELIEF VALVE ON EACH ELEMENT
DIVISOR DE FLUJO CON VALVULA LIMITADORA DE PRESSION EN CADA ELEMENTO



Type Type Tipo	cm ³ /tr cm ³ /rev cm ³ /giro	Q l/min per element			P MAX bar	A	IN BSP	OUT BSP	kg
		Min.	Optimal	Max.					
RV 1 - (D-S-V) 0,9	0,90	1	2	6	220	41,5	1/2"	3/8"	~1,05
RV 1 - (D-S-V) 1,2	1,20	1,5	3	7	220	42,5	1/2"	3/8"	~1,07
RV 1 - (D-S-V) 1,7	1,70	2	4	9	220	44	1/2"	3/8"	~1,11
RV 1 - (D-S-V) 2,2	2,20	2,5	5	13	220	46	1/2"	3/8"	~1,14
RV 1 - (D-S-V) 2,6	2,60	3	6	15,5	220	48	1/2"	3/8"	~1,16
RV 1 - (D-S-V) 3,2	3,20	3,5	7,5	18	220	50	1/2"	3/8"	~1,19
RV 1 - (D-S-V) 3,8	3,80	4	8,5	21	220	52	1/2"	3/8"	~1,22
RV 1 - (D-S-V) 4,3	4,30	4,5	9,5	23	220	54	1/2"	3/8"	~1,27
RV 1 - (D-S-V) 4,9	4,90	5,5	11	27	220	57	1/2"	3/8"	~1,32
RV 1 - (D-S-V) 5,9	5,90	6,5	13	30	220	60,5	1/2"	3/8"	~1,36
RV 1 - (D-S-V) 6,5	6,50	7,5	14	32	220	63	1/2"	3/8"	~1,40
RV 1 - (D-S-V) 7,8	7,80	8,5	16	35,5	210	67	1/2"	3/8"	~1,46
RV 1 - (D-S-V) 9,8	9,80	11	20	41	200	76	1/2"	3/8"	~1,60

Les données du tableau se réfèrent à chaque élément.
The data of the table refer to a single element.
Los datos del cuadro se refieren a cada elemento.

Flow divider (Standard Version)

Code:

9RD NN CC

9RD	Flow Divider Typology
NN	Number of elements
CC	Displacement Code

Example: Flow divider with two elements (same displacement)
RV-1D / 3.8 x 2

9RD 02 25

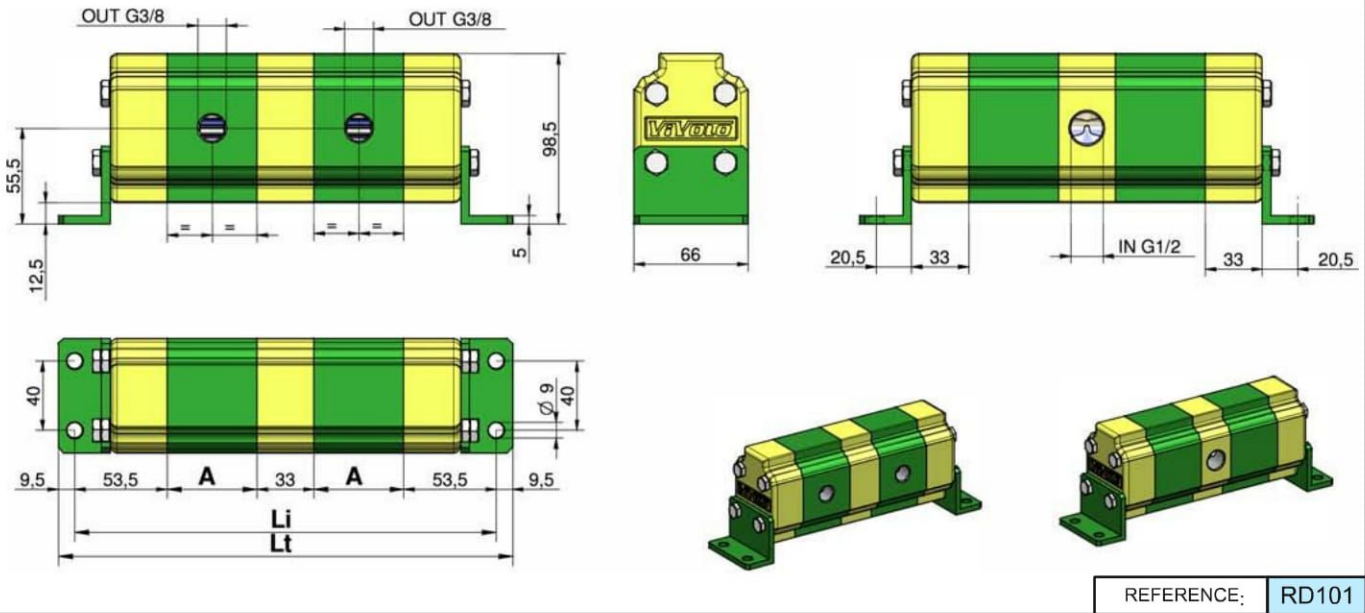
Example: Flow Divider with 4 elements (with different displacement - max 7):
RV-1D / 3,8+4,9+4,9+6,5

9RD 04 25 29 29 32

NOTE: to define codes for flow dividers with more than 7 different displacement, please contact our sales department.

Table: 1

Displacem. Cm ³ /rev	CC Code	Max Pressure bar	One element flow rate l/min		
			MIN	RECOMMENDED	MAX
0,9	16	220	1	2	6
1,2	17	220	1,5	3	7
1,7	18	220	2	4	9
2,2	20	220	2,5	5	13
2,6	21	220	3	6	15,5
3,2	23	220	3,5	7,5	18
3,8	25	220	4	8,5	21
4,3	27	220	4,5	9,5	23
4,9	29	220	5,5	11	27
5,9	31	220	6,5	13	30
6,5	32	220	7,5	14	32
7,8	34	210	8,5	16	35,5
9,8	36	200	11	20	41



REFERENCE: RD101

Table: 2

Li = Distance between fixing hole centres (single displacement flow divider)

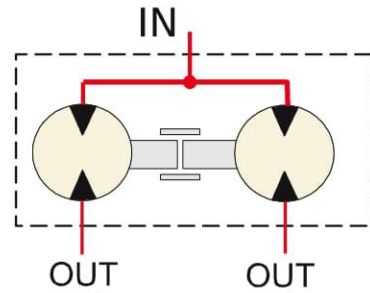
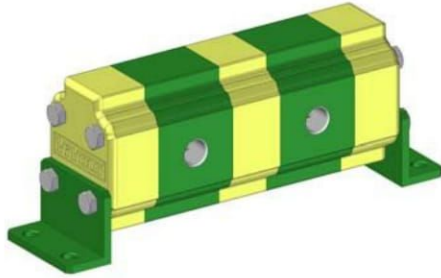
Cm ³ /rev	A	Number of elements														
		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
0,9	41,5	223	297,5	372	446,5	521	595,5	670	744,5	819	893,5	968	1042,5	1117	1191,5	1266
1,2	42,5	225	300,5	376	451,5	527	602,5	678	753,5	829	904,5	980	1055,5	1131	1206,5	1282
1,7	44	228	305	382	459	536	613	690	767	844	921	998	1075	1152	1229	1306
2,2	46	232	311	390	469	548	627	706	785	864	943	1022	1101	1180	1259	1338
2,6	48	236	317	398	479	560	641	722	803	884	965	1046	1127	1208	1289	1370
3,2	50	240	323	406	489	572	655	738	821	904	987	1070	1153	1236	1319	1402
3,8	52	244	329	414	499	584	669	754	839	924	1009	1094	1179	1264	1349	1434
4,3	54	248	335	422	509	596	683	770	857	944	1031	1118	1205	1292	1379	1466
4,9	57	254	344	434	524	614	704	794	884	974	1064	1154	1244	1334	1424	1514
5,9	60,5	261	354,5	448	541,5	635	728,5	822	915,5	1009	1103	1196	1289,5	1383	1476,5	1570
6,5	63	266	362	458	554	650	746	842	938	1034	1130	1226	1322	1418	1514	1610
7,8	67	274	374	474	574	674	774	874	974	1074	1174	1274	1374	1474	1574	1674
9,8	76	292	401	510	619	728	837	946	1055	1164	1273	1382	1491	1600	1709	1818

Table: 3 in this table the number of inlets in function of the number of elements are indicated.

Number of elements	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
"IN" Number of inlets	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8

Flow divider (Standard Version)

INTERNAL DRAIN



In **table 1** the functioning range of single flow divider elements is indicated.

The higher is the feeding capacity (q), the higher is the precision of the flow division, but in opposition there are losses of loading and higher noise. Therefore we suggest to feed the elements with capacities equal or a few superior to the ones indicated in the column "**RECOMMENDED**".

Remember to verify the capacities even in phase of flow reunion.

The pressure indicated are to be considered as maximum of functioning, the flow divider is able to bear peaks of pressure 20 % superior.

How to calculate the "Li" and "Lt" measures of flow dividers:

From **table 2** it is possible to obtain the "Li" measure for flow dividers up to 16 elements with equal displacements; for flow dividers with different elements or with more than 16 elements the "Li" and "Lt" measure have to be calculated by the following formula:

$$Li = [(n-1) \times 33] + 107 + (A1 + A2 + A3 + \dots)$$

$$107 = 53,5 + 53,5$$

n = Number of elements of flow divider

A1_ An = heights of elements of flow divider

$$Lt = Li + 19$$

$$19 = 9,5 + 9,5$$

EXAMPLE: To obtain the measures **Li** and **Lt** of a flow divider with three elements (n=3), **RV-1D 4,3 + 2,2 + 0,9**

Distance between fixing hole centres

$$Li = [(3-1) \times 33] + 107 + 54 + 46 + 41,5 = 314,5 \text{ mm}$$

Total Length

$$Lt = 314,5 + 19 = 333,5$$

In **table 3** the number of inlets in fuction of the number of elements are indicated.

For flow dividers with many inlets, as they are all communicating it is even possible to use only one of them, by plugging the other ones. We suggest to make full us at least of **1** inlet every **40** l/min capacity.

To obtain errors of division **inferior to 3%** there must be no difference of pressure between the elements superior to **30 bar**. To obtain high precisions the respect of the following parametres is also important:

- Enviroment temperature: -10°C ÷ +60°C Oil temperature: +30°C ÷ +60°C
- Hydraulic oil based on hlp, hv (din 51524) minerals Oil Viscosity 20 ÷ 40 cSt
- Oil filtering 10 ÷ 25 µ

Flow divider with **single phase correction valve** common to all the elements

Code:

9RS NN M CC

9RD	Flow Divider Typology
NN	Number of elements
M	Code of setting range of the valves
CC	Displacement Code

TABLE "M"	
C	10 - 105 bar
D	70- 210 bar
E	140 - 350 bar

Example: Flow divider with two elements (same displacement)
RV-1S / 3,8 x 2 with valve 10 - 105 bar

9RS 02 C 25

Example: Flow Divider with 4 elements (with different displacement - max 7):
RV-1S / 3,8+4,9+4,9+6,5 with valve 70 - 210 bar

9RS 04 D 25 29 29 32

NOTE: to define codes for flow dividers with more than 7 different displacement, please contact our sales department.

Table: 1

Displacem. Cm ³ /rev	CC Code	Max Pressure bar	One element flow rate l/min		
			MIN	RECOMMENDED	MAX
0,9	16	220	1	2	6
1,2	17	220	1,5	3	7
1,7	18	220	2	4	9
2,2	20	220	2,5	5	13
2,6	21	220	3	6	15,5
3,2	23	220	3,5	7,5	18
3,8	25	220	4	8,5	21
4,3	27	220	4,5	9,5	23
4,9	29	220	5,5	11	27
5,9	31	220	6,5	13	30
6,5	32	220	7,5	14	32
7,8	34	210	8,5	16	35,5
9,8	36	200	11	20	41

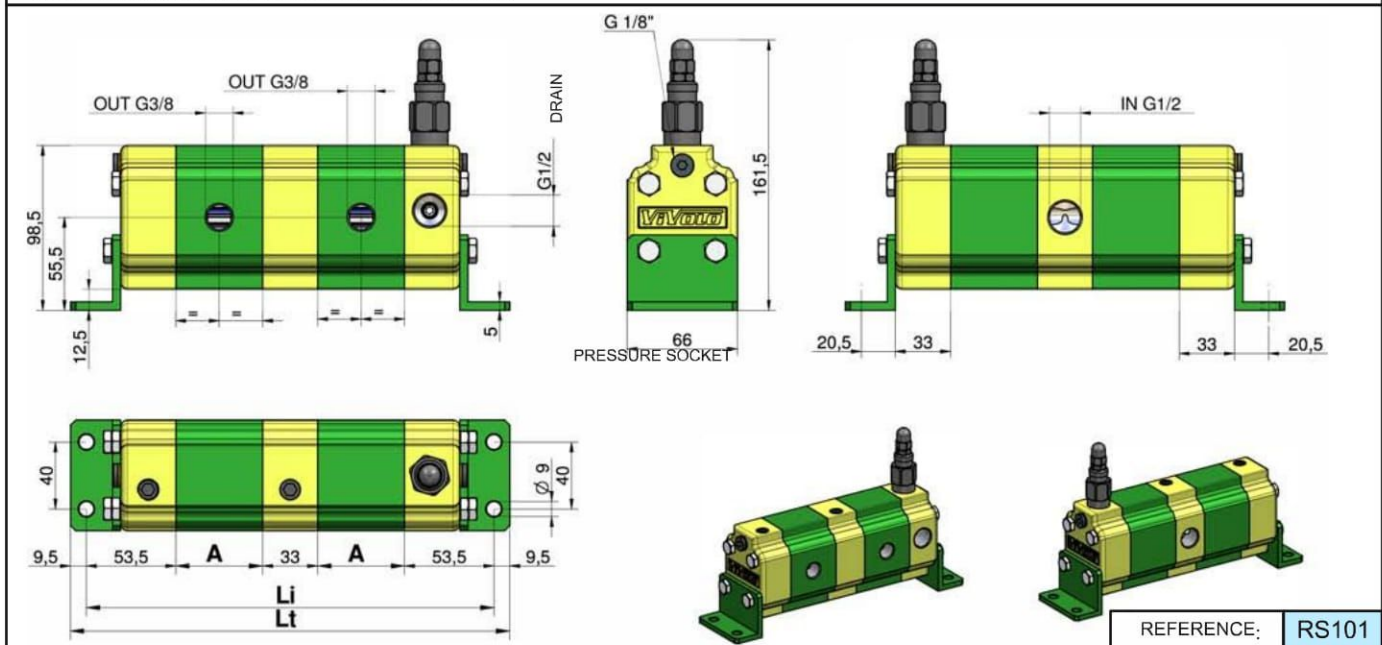


Table: 2

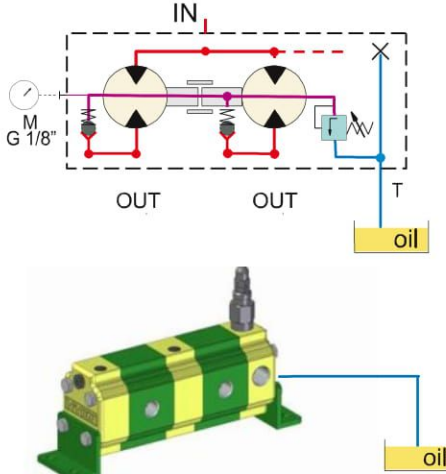
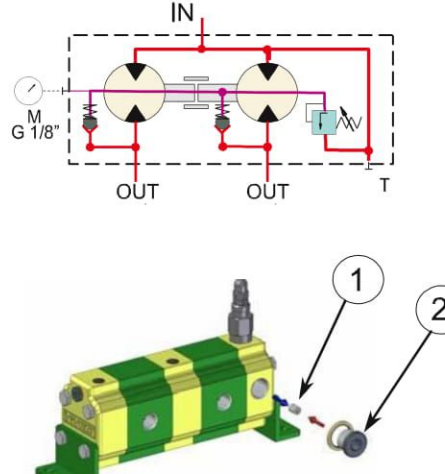
Li = Distance between fixing hole centres (single displacement flow divider)

Cm ³ /rev	A	Number of elements														
		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
0,9	41,5	223	297,5	372	446,5	521	595,5	670	744,5	819	893,5	968	1042,5	1117	1191,5	1266
1,2	42,5	225	300,5	376	451,5	527	602,5	678	753,5	829	904,5	980	1055,5	1131	1206,5	1282
1,7	44	228	305	382	459	536	613	690	767	844	921	998	1075	1152	1229	1306
2,2	46	232	311	390	469	548	627	706	785	864	943	1022	1101	1180	1259	1338
2,6	48	236	317	398	479	560	641	722	803	884	965	1046	1127	1208	1289	1370
3,2	50	240	323	406	489	572	655	738	821	904	987	1070	1153	1236	1319	1402
3,8	52	244	329	414	499	584	669	754	839	924	1009	1094	1179	1264	1349	1434
4,3	54	248	335	422	509	596	683	770	857	944	1031	1118	1205	1292	1379	1466
4,9	57	254	344	434	524	614	704	794	884	974	1064	1154	1244	1334	1424	1514
5,9	60,5	261	354,5	448	541,5	635	728,5	822	915,5	1009	1103	1196	1289,5	1383	1476,5	1570
6,5	63	266	362	458	554	650	746	842	938	1034	1130	1226	1322	1418	1514	1610
7,8	67	274	374	474	574	674	774	874	974	1074	1174	1274	1374	1474	1574	1674
9,8	76	292	401	510	619	728	837	946	1055	1164	1273	1382	1491	1600	1709	1818

Table: 3 in this table the number of inlets in function of the number of elements are indicated.

Number of elements	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
"IN" Number of inlets	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8

Flow divider with **single phase correction valve** common to all the elements

EXTERNAL DRAIN <i>STANDARD SETUP</i>	INTERNAL DRAIN
<p>Connect the drain port (T) to the tank</p>	<p>To predispose the divider to the internal drain, execute following operations:</p> <ol style="list-style-type: none"> 1. remove the G 1/8 dowel inside the drain port 2. with a 1/2 G plug, plug the drain port (T)
	

In **table 1** the functioning range of single flow divider elements is indicated. The higher is the feeding capacity (q), the higher is the precision of the flow division, but in opposition there are losses of loading and higher noise. Therefore we suggest to feed the elements with capacities equal or a few superior to the ones indicated in the column **"RECOMMENDED"**. Remember to verify the capacities even in phase of flow reunion. The pressure indicated are to be considered as maximum of functioning, the flow divider is able to bear peaks of pressure 20 % superior.

How to calculate the "Li" and "Lt" measures of flow dividers:

From **table 2** it is possible to obtain the "Li" measure for flow dividers up to 16 elements with equal displacements; for flow dividers with different elements or with more than 16 elements the "Li" and "Lt" measure have to be calculated by the following formula:

$$Li = [(n-1) \times 33] + 107 + (A1 + A2 + A3 + \dots)$$

$$107 = 53,5 + 53,5$$

n = Number of elements of flow divider

A1_ An = heights of elements of flow divider

$$Lt = Li + 19$$

$$19 = 9,5 + 9,5$$

EXAMPLE: To obtain the measures **Li** and **Lt** of a flow divider with three elements (n=3), **RV-1S 4.3 + 2.2 + 0.9**

Distance between fixing hole centres **Li** = [(3-1) x 33] + 107 + 54 + 46 + 41,5 =314,5 mm

Total Length **Lt** = 314,5 + 19 = 333,5

In **table 3** the number of inlets in fuction of the number of elements are indicated. For flow dividers with many inlets, as they are all communicating it is even possible to use only one of them, by plugging the other ones. We suggest to make full us at least of **1** inlet every **40 l/min** capacity.

To obtain errors of division **inferior to 3%** there must be no difference of pressure between the elements superior to **30 bar**. To obtain high precisions the respect of the following parametres is also important:

- Environment temperature: -10°C ÷ +60°C Oil temperature: +30°C ÷ +60°C
- Hydraulic oil based on hlp, hv (din 51524) minerals Oil Viscosity 20 ÷ 40 cSt
- Oil filtering 10 ÷ 25 µ

Flow divider with independent phase correction and anticavitation valves for each element

Code:

9RV NN M CC

9RV	Flow Divider Typology
NN	Number of elements
M	Code of setting range of the valves
CC	Displacement Code

TABLE "M"	
A	7- 210 bar
B	105- 420 bar

Example: Flow divider with two elements (same displacement)
RV-1V / 3,8 x 2 with valve 7 - 210 bar

9RV 02 A 25

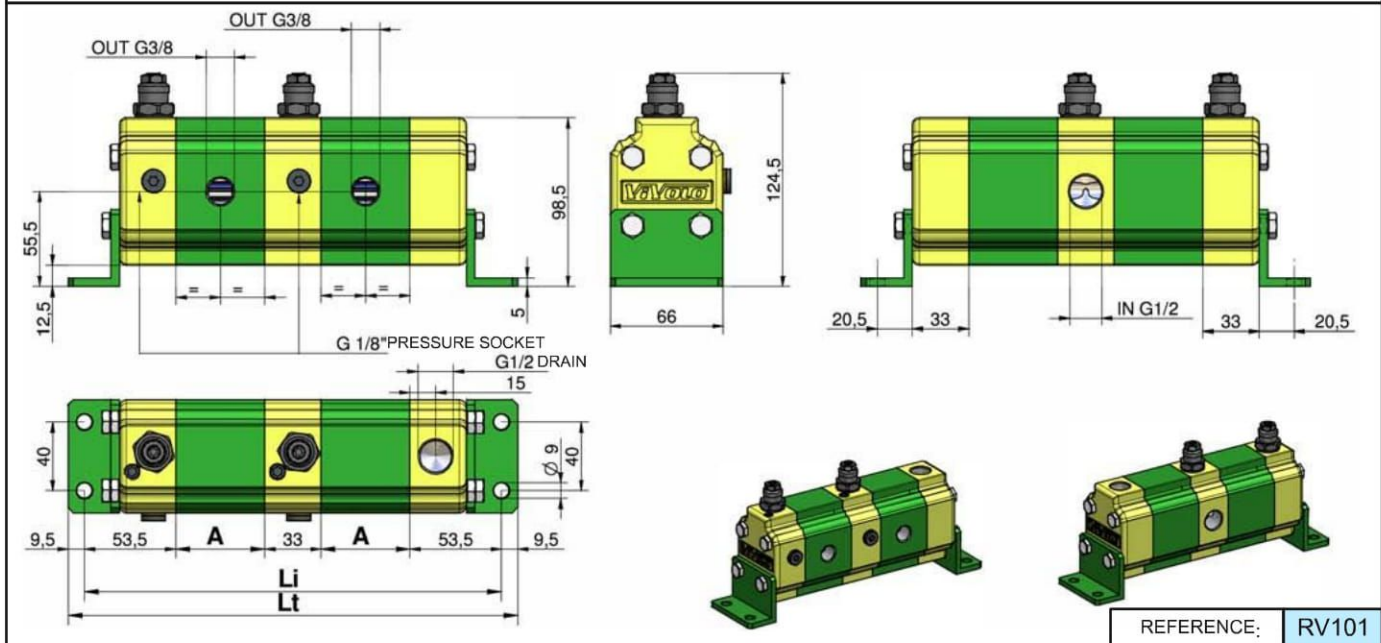
Example: Flow Divider with 4 elements (with different displacement - max 7):
RV-1V / 3,8+4,9+4,9+6,5 with valve 105 - 420 bar

9RV 04 B 25 29 29 32

NOTE: to define codes for flow dividers with more than 7 different displacement, please contact our sales department.

Table: 1

Displacem. Cm ³ /rev	CC Code	Max Pressure bar	One element flow rate l/min		
			MIN	RECOMMENDED	MAX
0,9	16	220	1	2	6
1,2	17	220	1,5	3	7
1,7	18	220	2	4	9
2,2	20	220	2,5	5	13
2,6	21	220	3	6	15,5
3,2	23	220	3,5	7,5	18
3,8	25	220	4	8,5	21
4,3	27	220	4,5	9,5	23
4,9	29	220	5,5	11	27
5,9	31	220	6,5	13	30
6,5	32	220	7,5	14	32
7,8	34	210	8,5	16	35,5
9,8	36	200	11	20	41



REFERENCE: RV101

Table: 2

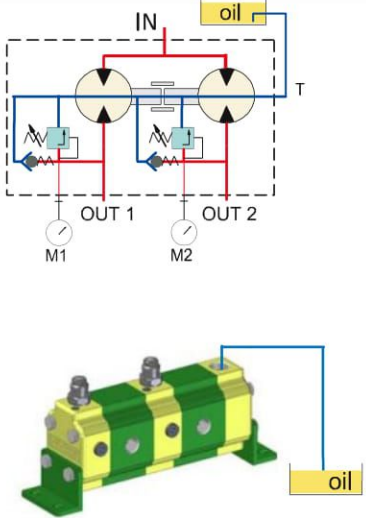
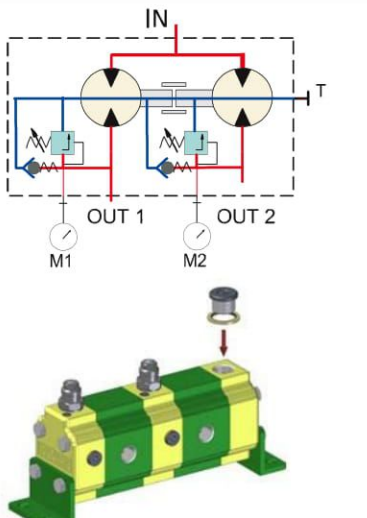
Li = Distance between fixing hole centres (single displacement flow divider)

Cm ³ /rev	A	Number of elements														
		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
0,9	41,5	223	297,5	372	446,5	521	595,5	670	744,5	819	893,5	968	1042,5	1117	1191,5	1266
1,2	42,5	225	300,5	376	451,5	527	602,5	678	753,5	829	904,5	980	1055,5	1131	1206,5	1282
1,7	44	228	305	382	459	536	613	690	767	844	921	998	1075	1152	1229	1306
2,2	46	232	311	390	469	548	627	706	785	864	943	1022	1101	1180	1259	1338
2,6	48	236	317	398	479	560	641	722	803	884	965	1046	1127	1208	1289	1370
3,2	50	240	323	406	489	572	655	738	821	904	987	1070	1153	1236	1319	1402
3,8	52	244	329	414	499	584	669	754	839	924	1009	1094	1179	1264	1349	1434
4,3	54	248	335	422	509	596	683	770	857	944	1031	1118	1205	1292	1379	1466
4,9	57	254	344	434	524	614	704	794	884	974	1064	1154	1244	1334	1424	1514
5,9	60,5	261	354,5	448	541,5	635	728,5	822	915,5	1009	1103	1196	1289,5	1383	1476,5	1570
6,5	63	266	362	458	554	650	746	842	938	1034	1130	1226	1322	1418	1514	1610
7,8	67	274	374	474	574	674	774	874	974	1074	1174	1274	1374	1474	1574	1674
9,8	76	292	401	510	619	728	837	946	1055	1164	1273	1382	1491	1600	1709	1818

Table: 3 in this table the number of inlets in function of the number of elements are indicated.

Number of elements	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
"IN" Number of inlets	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8

Flow divider with independent **phase correction and anticavitation** valves for each element

EXTERNAL DRAIN <i>STANDARD SETUP</i>	INTERNAL DRAIN
<p>For the correct functioning of the flow divider, it has to be installed <i>under the oil level</i>. The drain tube has to pick up under the oil level and it has not to aspire air.</p>	<p>To predispose the divider to the internal drain, plug the 1/2 G drain port (T) Note: with this configuration the function of anticavitation valves is annulled</p>
	

In **table 1** the functioning range of single flow divider elements is indicated.

The higher is the feeding capacity (q), the higher is the precision of the flow division, but in opposition there are losses of loading and higher noise. Therefore we suggest to feed the elements with capacities equal or a few superior to the ones indicated in the column **"RECOMMENDED"**.

Remember to verify the capacities even in phase of flow reunion.

The pressure indicated are to be considered as maximum of functioning, the flow divider is able to bear peaks of pressure 20 % superior.

How to calculate the "Li" and "Lt" measures of flow dividers:

From **table 2** it is possible to obtain the "Li" measure for flow dividers up to 16 elements with equal displacements; for flow dividers with different elements or with more than 16 elements the "Li" and "Lt" measure have to be calculated by the following formula:

$$Li = [(n-1) \times 33] + 107 + (A1 + A2 + A3 + \dots)$$

$$107 = 53,5 + 53,5$$

n = Number of elements of flow divider

A1_ An = heights of elements of flow divider

$$Lt = Li + 19$$

$$19 = 9,5 + 9,5$$

EXAMPLE: To obtain the measures **Li** and **Lt** of a flow divider with three elements (n=3), **RV-1V 4,3 + 2,2 + 0,9**

Distance between fixing hole centres

$$Li = [(3-1) \times 33] + 107 + 54 + 46 + 41,5 = 314,5 \text{ mm}$$

Total Length

$$Lt = 314,5 + 19 = 333,5$$

In **table 3** the number of inlets in function of the number of elements are indicated.

For flow dividers with many inlets, as they are all communicating it is even possible to use only one of them, by plugging the other ones. We suggest to make full use at least of **1** inlet every **40 l/min** capacity.

To obtain errors of division **inferior to 3%** there must be no difference of pressure between the elements superior to **30 bar**. To obtain high precisions the respect of the following parameters is also important:

- Environment temperature: -10°C ÷ +60°C Oil temperature: +30°C ÷ +60°C
- Hydraulic oil based on hlp, hv (din 51524) minerals Oil Viscosity 20 ÷ 40 cSt
- Oil filtering 10 ÷ 25 µ